

5/06

DART AEROSPACE LTD	Work Order:	22307
Description: Saddle Kit	Part Number:	K10003
	Qty:	4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	05.01.26	4																																																																																
2	DC	Photocopy bluefile and type labels, per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 60 RF	RF	05.02.02	4																																																																																
3	ST	Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B21962</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B22209</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B22209</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B22084</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B22084</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B20967</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B20977</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B20574</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B10433</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B21020 B20929</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M15204</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M13356 M11287 M14764</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M16286</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M15204</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M15993 M15221</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M15660</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16504</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M15020</td></tr></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B21962	1	D2571	Saddle	B22209	1	D2572	Saddle	B22209	1	D2573	Saddle	B22084	1	D2574	Saddle	B22084	1	D2736-1	Bracket	B20967	1	D2736-3	Bracket	B20977	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B20574	2	D2877	Spacer	B10433	1	D2968-041	Tow Ring	B21020 B20929	16	AN4-6A	Bolt	M15204	4	AN4-46A	Bolt	M13356 M11287 M14764	8	AN4-51A	Bolt	M16286	8	AN6-12A	Bolt	M15204	32	AN960JD416	Washer	M15993 M15221	8	AN960JD616	Washer	M15660	1	AN970-4	Washer	M16504	29	MS21042L4	Nut (or MS21042-4)	M15020			
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	05/02/23	4																																																																																
5	PK	Pack per PPP K10003 REV.C	SB	05/02/23	4																																																																																
6	AC	Cost / part: 635.30	CL	05/02/23	4																																																																																
7	DC	Close W/O 581.24 Inspection Level 21	SUC	05.02.24	4																																																																																
			RF	05.03.02	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

Work Order No : 0022307

Project Name : K10003
Project For : WK506
Work Order Type : Main
Main WO Number :
House Part Number : *K10003
Description : D205-634-011 Saddle Kit
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 01-25-05
Est Finish Date : 02-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00